

HEX NUTS AND HEX JAM NUTS (FINISH TYPE)

Lock Fastener Co., LTD.

1-1 Kusuneko Yao-city **Tel 0729-97-9990**

Osaka Japan 581-0814 **Fax 0729-97-0115**

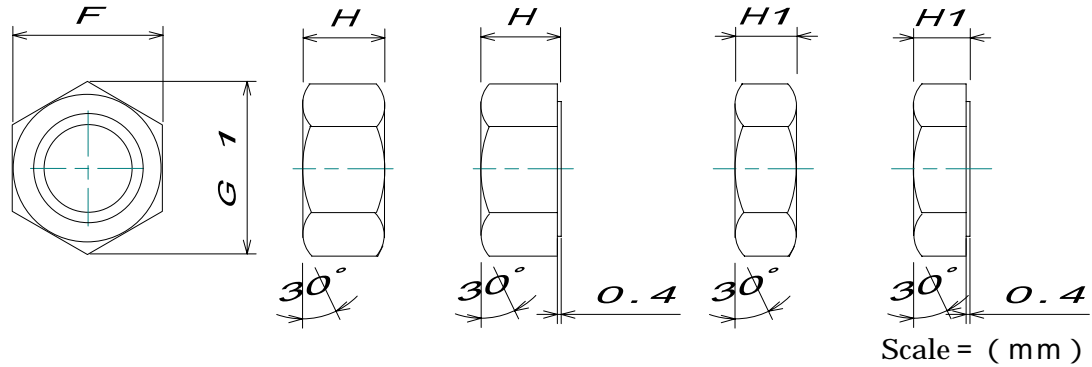
American Society For Testing and Materials

INDUSTRIAL FASTENERS INSTITUTE

FASTENER STANDARDS

AISI / ASME B18.2.2

HEX NUTS AND HEX JAM NUTS



Nominal Size Or Basic Major Dia Of Thread	F (B)		H		H1 (JAM)	
	Max	Min	Max	Min	Max	Min
1/4	11.12	10.88	5.74	5.39	4.16	3.81
5/16	12.70	12.42	6.93	6.56	4.95	4.58
3/8	14.27	14.00	8.56	8.13	5.76	5.34
7/16	17.47	17.15	9.77	9.27	6.60	6.10
1/2	19.05	18.70	11.37	10.85	8.20	7.67
9/16	22.22	21.87	12.59	12.02	8.22	7.65
5/8	23.82	23.42	14.19	13.59	9.82	9.22
3/4	28.57	27.64	16.89	15.68	11.32	10.11
7/8	33.32	32.24	19.71	18.39	12.95	11.63
1	38.10	36.83	22.52	21.11	14.60	13.19
1-1/8	42.87	41.43	25.37	23.85	16.23	14.71
1-1/4	47.62	46.03	27.78	26.17	19.07	17.45
1-3/8	52.37	50.65	30.63	28.91	20.70	18.98
1-1/2	57.15	55.25	33.45	31.62	22.35	20.53