

HEAVY HEX NUTS AND HEAVY HEX JAM NUTS

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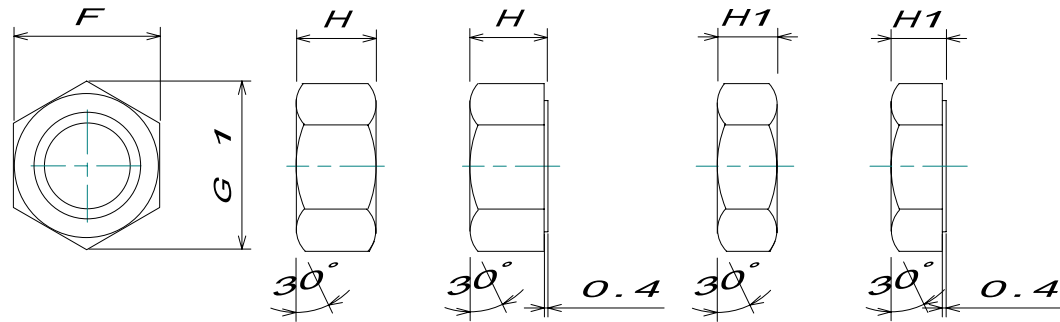
American Society For Testing and Materials

INDUSTRIAL FASTENERS INSTITUTE

FASTENER STANDARDS

AISI / ASME B18.2.2

HEX NUTS AND HEX JAM NUTS



Scale = (mm)

	F (B)		H		H1 (JAM)	
	Max	Min	Max	Min	Max	Min
1/4	12.70	12.40	6.35	5.54	4.77	3.97
5/16	14.27	13.87	7.97	7.12	5.58	4.73
3/8	17.47	17.00	9.57	8.67	6.40	5.49
7/16	19.05	18.50	11.20	10.24	7.23	6.28
1/2	22.23	21.60	12.80	11.79	8.05	7.04
9/16	23.82	23.09	14.42	13.36	8.86	7.80
5/8	26.97	26.19	16.02	14.91	9.67	8.56
3/4	31.75	30.79	19.25	18.04	11.32	10.11
7/8	36.53	35.41	22.48	21.16	12.95	11.64
1	41.27	40.01	25.70	24.28	14.60	13.19
1-1/8	46.02	44.61	28.93	27.41	16.23	14.71
1-1/4	50.80	49.23	31.78	30.15	19.07	17.45
1-3/8	55.57	53.83	35.00	33.28	20.70	18.98
1-1/2	60.32	58.42	38.22	36.40	22.35	20.53
1-5/8	65.07	63.02	41.45	39.52	23.97	22.05
1-3/4	69.85	67.62	44.67	42.65	25.62	23.60
1-7/8	74.62	72.24	47.90	45.78	27.25	25.13